

... familiar features, new features, the evolution continues

In the late 70's, Frank Roberts, an industrial designer who suffered a back injury, developed and patented the first OBUSFORME® back brace. Shortly thereafter, Saul Feldberg of Global would take this new technology and incorporate it into an office chair. In 1989, Global launched the exclusive line of OBUSFORME® seating. Recognized by the Canadian and Quebec Chiropractic Associations and health professionals around the world, OBUSFORME® provides the ultimate in comfort and support. Consumers are becoming more aware of the importance of back care...everyone from senior citizens to athletes are purchasing OBUSFORME® as a reliable preventative measure.

OBUSFORME® seating "fits" your body size and shape and supports the tasks you perform comfortably. All models feature molded foam seat and back with a broad selection of arms and a wide variety of durable, beautiful fabrics.

Endorsed by:



**4470**  
High Back Knee Tilter with 9S arm



**4434**  
Medium Back Multi-tilter. Wide seat and back with height/width adjustable TD arm



**4432**  
Low Back Multi-tilter with M arm



**4408**  
Low Back Synchro-tilter with height/width adjustable TD arm



**4406**  
High Back Synchro-Tilter with lumbar pad/headrest with K arm



**4442**  
Low Back Operator with height/width adjustable 4T arm with 30° Rotation



**4466**  
Low Back Posture Task with height/width adjustable and vertical angle adjustment JO arms

with Global's breakthrough in office seating

The OBUSFORME® backrest support system has received an extraordinary level of support from the chiropractic community. It is the only such product endorsed by the American Chiropractic Association, the Canadian Chiropractic Association, the Chiropractic College of Radiologists and Québec Association of Chiropractors. Endorsements have also been received from the Canadian Physiotherapy Association and the Back Association of Canada.

Ergonomics is the study that deals with the interaction between humans and their activities. It is the practice of designing an environment to adapt to the characteristics of the people who are within it.

*"All backrests should provide adequate lumbar support and buttocks clearance. For tasks requiring upper body mobility, the backrest should provide adequate back support, but not interfere with the user's movement (typically these backs should not be higher than the bottom of the user's shoulder blades). For users who prefer reclining postures, or more upper back support, the back height should provide support for the shoulder blades."*

BIFMA Ergonomics Guideline Ultimate Test for Fit 2002

## Multi tilt

A quality workplace benefits everyone!



A well designed chair is comfortable and it supports the key areas of the body without restricting movement.

After the common cold, more people see doctors about back pain than any other ailment. Almost 80% of the worldwide population will suffer back or neck pain at one time or another. These conditions receive great attention from doctors, chiropractors, physiotherapists and other health care professionals, yet there is no one simple cure.

It is important to take care of your back to keep it healthy. Improving your posture and reducing the strains of everyday living will help reduce back pain and help you maintain a healthier back as you grow older.

## Synchro tilt

**Memory Foam (MF)** – Slow release memory foam evenly distributes body weight, helping to minimize pressure points and ease blood circulation. Optional.



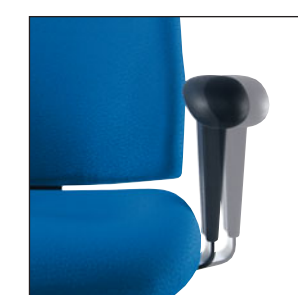
**Multi-Depth (MD)** – Adjustable seat depth mechanism provides additional space and comfort. Optional on the following multi-tilter models: 4430, 4431, 4432, 4433, 4434.



**ErgoGel (OJ)** – Global's height adjustable, kidney shaped conforming gel armrests offer high shock absorption, and years of durable use. Optional.



**Vari-Width™ (WA) Arms** – Allow armrests to slide in and out, adding up to 2" of extra room on each side. Armrests can be locked in the most comfortable position using a single lever adjustment. Standard on all height adjustable arms.



## Operator + Posture

# Features



Molded foam in seat and back provides greater support

Adjustable headrest or lumbar pad

Unique "hugging" action of the world famous OBUSFORME® provides unparalleled lower back (lumbar) support and comfort

OBUSFORME® embraces the natural "Lazy S" curve of your spine, helping to reduce back strain and increase productivity

Wider seat and back models are available for larger individuals

Width-adjustable Vari-Width (WA) arms move outward to suit larger individuals (Height adjustable arms only)

Wide range of arms available, including height, height/tilt adjustable and ErgoGel armcaps

Concealed easy-to-use backrest height adjustment. Back height can be raised or lowered while seated

Mechanism adjustment paddles are labeled for easy identification (on selected models)

Pneumatic seat height adjustment for individualized comfort and support

Independent back recline adjustment for customized, task specific support (on selected models)

Five-legged injection molded base with easy glide casters that are perfect for carpeted flooring (hard surface casters optional)

Wide selection of models suit any application

The future of seating today!



Exclusive Push Button Control System, at your fingertips!

OBUSFORME® takes high-tech ergonomics to the next level with button technology. Button controls are user-friendly, conveniently located and easy to reach. As a result, you are more likely to adjust your chair – a necessity to promote comfort, encourage movement, minimize muscle fatigue and skeletal injury.

Pneumatic seat height and tilt adjustments are easy to make while seated...with a simple push of a button.

# Button Technology™



**4488-1**  
High Back Synchro-tilter with height/width adjustable TD arm and push button controls



**4489-1**  
Low Back Synchro-tilter with height/width adjustable TD arm and push button controls



**4433**  
Low Back Multi-tilter with height/width adjustable TD arm



**4430**  
High Back Multi-Tilter with lumbar pad/headrest with K arm



Shown with Adaptabilities, Management suite with 4470 High Back Multi Knee-Tilter and 4416 Armchairs

with Global's breakthrough in office seating

A uniquely shaped polycarbonate back frame helps reduce back strain by guiding your back into a correct, healthy posture. The backrest continuously supports the natural lazy 'S' curve of your spine, flexing as you move in any direction.

## Natural 'S' curve

**Flexible Back** – a unique flexible polycarbonate back is designed to conform to the natural contours of the spine, providing horizontal and lateral support with multi-directional flexing.

**Lumbar Support** – helps guide the spine into an anatomically correct position and provides added support for the lower back to ensure good posture.

**Contoured Seat** – provides additional support, evenly distributing body weight and minimizing pressure under thighs to promote proper blood circulation.



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**OBUSFORME®**

Our most popular ergonomic chair



## Natural 'S' curve Support

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**OBUSFORME®**

Description



**Synchro Tilter**  
Seat and back tilt at a 1:7 to 1 ratio and can be locked in five positions.



**Knee-Tilter**  
Seat and back tilt simultaneously at the same ratio, from a pivot point under the front edge of the seat. Seat tilt can be locked in an infinite number of positions.



**Multi-Tilt**  
Seat and back tilt simultaneously at the same ratio. Can be locked in an infinite number of positions. Independent back angle adjustment and forward and rearward seat tilt.



**Posture task**  
Back angle adjustment. Pneumatic seat height adjustment.



**Operator**  
Forward and rearward seat tilt. Back angle and height adjustment.



**Tilter**  
Seat and back tilt simultaneously. Can be locked in five positions.

4406	<b>High Back Synchro-Tilter with lumbar pad/headrest</b> Pneumatic seat height adjustment. Five position tilt-lock.	4433	<b>Low Back Multi-Tilter</b> Pneumatic seat height adjustment. Infinite tilt-lock.	4482	<b>Low Back Posture Drafting Stool</b> Pneumatic seat height adjustment. Back angle/height adjustment. Height adjustable chromed footrest.
4408	<b>Low Back Synchro-Tilter</b> Pneumatic seat height adjustment. Five position tilt-lock.	4434	<b>Medium Back Multi-Tilter Wide Seat and Back</b> Pneumatic seat height adjustment. Infinite tilt-lock.	4483	<b>Low Back Posture Drafting Stool</b> Pneumatic seat height adjustment. Back angle/height adjustment. Height adjustable chromed footrest.
4411	<b>Lumbar Pad / Headrest</b> 4411-WB also available for wide back models.	4442	<b>Low Back Operator</b> Pneumatic seat height adjustment. Forward and rearward seat tilt.	BUTTON CONTROLLED 4488-1	<b>High Back Synchro-Tilter with lumbar pad/headrest</b> Button controlled Pneumatic seat height adjustment and five-position tilt-lock.
4416	<b>Armchair</b> with self-skinned urethane armcaps.	4443	<b>Low Back Operator</b> Pneumatic seat height adjustment. Forward and rearward seat tilt.	BUTTON CONTROLLED 4488-4	<b>High Back Tilter with lumbar pad/headrest</b> Button controlled Pneumatic seat height adjustment and five-position tilt-lock.
4417	<b>Sidechair</b> with cantilever base.	4444	<b>Medium Back Operator Wide Seat and Back</b> Pneumatic seat height adjustment. Forward and rearward seat tilt.	BUTTON CONTROLLED 4489-1	<b>Low Back Synchro-Tilter</b> Button controlled Pneumatic seat height adjustment and five-position tilt-lock.
4430	<b>High Back Multi-Tilter with lumbar pad/headrest</b> Pneumatic seat height adjustment. Infinite tilt-lock.	4466	<b>Low Back Posture Task</b> Pneumatic seat height adjustment. Back angle adjustment.	BUTTON CONTROLLED 4489-4	<b>Low Back Tilter</b> Pneumatic seat height adjustment and five-position tilt-lock.
4431	<b>High Back Multi-Tilter with lumbar pad/headrest</b> Pneumatic seat height adjustment. Infinite tilt-lock.	4470	<b>High Back Knee-Tilter with lumbar pad/headrest</b> Pneumatic seat height adjustment. Infinite tilt-lock. Back angle/height adjustment.	BUTTON CONTROLLED 4489-7	<b>Low Back Posture</b> Button controlled Pneumatic seat height adjustment and back angle adjustment.
4432	<b>Low Back Multi-Tilter</b> Pneumatic seat height adjustment. Infinite tilt-lock.	4472	<b>Low Back Knee-Tilter</b> Pneumatic seat height adjustment. Infinite tilt-lock. Back angle/height adjustment.	BUTTON CONTROLLED 4493-7	<b>Low Back Posture</b> Button controlled Pneumatic seat height adjustment and back angle adjustment – no arms.

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